



Safety Data Sheet

According to NOHSC:2011(2003)

Version: 1.0

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Revised: 24 May 2007

MSDS No: 20

CLASSIFIED AS HAZARDOUS ACCORDING TO NOHSC CRITERIA

1. Identification of the substance/preparation and company

Product:

Sikadur 32 Part A

Recommended use:

Two component epoxy resin based bonding agent.

Manufacturer/supplier information:

Manufacturer/supplier:	Sika Australia Pty Ltd
Street/postbox:	55 Elizabeth Street
Town/city and Post Code:	WETHERILL PARK NSW 2164
Country:	AUSTRALIA
Phone:	(02) 9725 1145
Fax:	(02) 9725 3330
General information	Operations Manager

Emergency information phone: 1800 033 111

2. Composition/information on ingredients

Chemical characterization:

Filled and modified epoxy resin

Hazardous ingredients:

Ingredient	CAS No	Concentration
Bisphenol A diglycidyl ether	25068-38-6	>60%
Aliphatic glycidyl ether	68609-97-2	1-10%
Solvent naptha	64742-94-5	1-10%

3. Hazard identification

Hazard Category:

Xi Irritant

Risk Phrase(s):

R36/38: Irritating to eyes and skin.
R43: May cause sensitisation by skin contact.

Safety Phrase(s):

S24 Avoid contact with skin.
S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.

4. First-aid measures

Inhalation:

Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin contact:

If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye contact:

If in eyes, hold eyelids apart and flush the eyes continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a Doctor; or for at least 15 minutes and



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transport to Doctor or Hospital.

Ingestion:

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766). Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

Notes to physician:

Treat symptomatically. Effects may be delayed.

5. Fire-fighting measures

Specific hazards:

Combustion will produce smoke, carbon dioxide and carbon monoxide.

Special protective precautions and equipment:

On burning may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

Suitable extinguishing media:

If material is involved in a fire use foam, dry agent (carbon dioxide, dry chemical powder).

6. Accidental release measures

Small Spills:

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

Large spills:

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of sewers or waterways has occurred advise local emergency services.

7. Handling and storage

Handling:

Avoid skin and eye contact. Use in well ventilated areas.

Storage:

Store in a cool, dry, well-ventilated place and out of direct sunlight. Storage temperature should be between 5 and 25 °C. Keep containers closed when not in use - check regularly for leaks.

8. Exposure controls/personal protection

National occupational exposure limits:

No value assigned for this specific material by the NOHSC Australia.

However for:

	TWA		STEL		CARCINOGEN CATEGORY	NOTICES
	ppm	mg/m3	ppm	mg/m3		
Epichlorhydrin	2	7.6	-	-	-	Sk

As published by the NOHSC Australia.



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Biological Limit Values:

As per the "National Model Regulations for the Control of Workplace Hazardous Substances [NOHSC: 1005 (1994)]" the ingredients in this material do not have a Biological Limit Allocated.

Engineering measures:

Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Natural ventilation should be adequate under normal use conditions.

Personal protection equipment:

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Wear overalls, chemical goggles and impervious gloves. Due to variations in glove construction and local conditions, the user should make an assessment of the appropriate gloves to use. Wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using. If risk of inhalation of exists, wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. Physical and chemical properties

Appearance:

Physical state: Paste
Colour: Grey
Odour: Characteristic

Data relevant to safety:

Solubility:	Insoluble in water.
Specific Gravity (20 °C):	1.4
Relative Vapour Density (air=1):	<7
Vapour Pressure (20 °C):	N Av
Flash Point (°C):	112
Flammability Limits (%):	N Av
Autoignition Temperature (°C):	500

(Typical values only - consult specification sheet)

N Av = Not available

10. Stability and reactivity

Chemical stability:

This material is thermally stable when stored and used as directed.

Conditions to avoid:

Elevated temperatures and sources of ignition.

Incompatible Materials:

No information available.

Hazardous decomposition products:

Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions:

No information available.



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11. Toxicological information

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects:

Inhalation: Material may be irritant to mucous membranes and respiratory tract.

Skin contact: Contact with skin will result in irritation. A skin sensitizer. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Eye contact: An eye irritant.

Ingestion:

Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

Long Term Effects:

No information available for product.

Acute toxicity / Chronic toxicity:

No LD50 data available for the product.

12. Ecological information

Avoid contaminating waterways.

Ecotoxicity:

Harmful to aquatic organisms.

Persistence and degradability:

Not readily biodegradable.

Mobility:

Product is insoluble in water.

13. Disposal considerations

Refer to State/Territory Land Waste Management Authority.

14. Transport information

ADG/ADR/RID

Not classified as Dangerous Goods by the criteria of the ADG Code.

IMDG

Not classified as Dangerous Goods by the criteria of the IMDG Code for transport by sea.

IATA

Not classified as Dangerous Goods by the criteria of the IATA Dangerous Goods Regulations for transport by air.

15. Regulatory information

Poisons Schedule (Aust):

This material is a Scheduled Poison S5 and must be stored, maintained and used in accordance with the relevant regulations.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).



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16. Other information

Reason(s) For Issue: Revised

Material Safety Data Sheets are updated frequently. Please ensure that you have a current copy. MSDS may be obtained from the following website: www.sika.com.au

The information contained in this Safety Date Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to any use and processing.



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CLASSIFIED AS HAZARDOUS ACCORDING TO NOHSC CRITERIA

1. Identification of the substance/preparation and company

Product:

Sikadur 32 Part B Normal

Recommended use:

Two Component Solvent Free High Build Epoxy based Protective Coating

Manufacturer/supplier information:

Manufacturer/supplier:	Sika Australia Pty Ltd
Street/postbox:	55 Elizabeth Street
Town/city and Post Code:	WETHERILL PARK NSW 2164
Country:	AUSTRALIA
Phone:	(02) 9725 1145
Fax:	(02) 9725 3330
General information	Operations Manager

Emergency information phone: 1800 033 111

2. Composition/information on ingredients

Chemical characterization:

Modified polyamines

Hazardous ingredients:

Ingredient	CAS No	Concentration
Benzyl alcohol	100-51-6	10-30%
Triethylenetetramine	112-24-3	1- 10%
Isophoronediamine	2855-13-2	10-30%
2,4,6 -Tri(dimethylaminomethyl)phenol	90-72-2	1 -10%
Solvent naptha	64742-94-5	1 -10%

3. Hazard identification

Hazard Category:

Xi Irritant
C Corrosive

Risk Phrase(s):

R20/22: Harmful by inhalation and if swallowed.
R34: Causes burns.
R43: May cause sensitisation by skin contact.

Safety Phrase(s)

S24/ Avoid contact with skin.
S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.
S45 In case of accident or if you feel unwell seek medical advice immediately.

4. First-aid measures

Inhalation:

Remove victim from exposure - avoid becoming a casualty. In case of possible respiratory irritation or if feeling unwell in case of prolonged exposure, obtain medical attention.



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Skin contact:

For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

Eye contact:

Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

Ingestion:

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766). Immediately rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Get to a doctor or hospital quickly.

Notes to physician:

Treat symptomatically.

5. Fire-fighting measures

Specific hazards:

Thermal decomposition or burning may release oxides of carbon, nitrogen, and other toxic gases.

Special protective precautions and equipment:

On burning may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

Suitable extinguishing media:

If material is involved in a fire use foam, dry chemical and carbon dioxide.

6. Accidental release measures

Small Spills:

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

Large spills:

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of sewers or waterways has occurred advise local emergency services.

7. Handling and storage

Handling:

Mix in a well ventilated area.
Avoid skin and eye contact and inhalation of vapour.

Storage:

Store in a cool, dry, well-ventilated place and out of direct sunlight.
Keep containers closed when not in use - check regularly for leaks.



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8. Exposure controls/personal protection

National occupational exposure limits:

No value assigned for this specific material by the NOHSC Australia.

Biological Limit Values:

As per the "National Model Regulations for the Control of Workplace Hazardous Substances [NOHSC: 1005 (1994)]" the ingredients in this material do not have a Biological Limit Allocated.

Engineering measures:

Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use with local exhaust ventilation or while wearing appropriate respirator. Keep containers closed when not in use.

Personal protection equipment:

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Wear overalls, chemical goggles and impervious gloves. Due to variations in glove construction and local conditions, the user should make an assessment of the appropriate gloves to use. Wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using. If risk of inhalation of exists, wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. Physical and chemical properties

Appearance:

Physical state: Paste
Colour: Grey
Odour: Amine odour

Data relevant to safety:

Solubility:	Partly soluble in water.
Density (20 °C):	1.4 g/cm ³
Flash Point (°C):	94
Auto Ignition (°C):	> 350
PH (20 °C):	11

(Typical values only - consult specification sheet)

10. Stability and reactivity

Chemical stability:

This material is thermally stable when stored and used as directed.

Conditions to avoid:

Elevated temperatures and sources of ignition.

Incompatible Materials:

No information available.

Hazardous decomposition products:

Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions:

No information available.



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11. Toxicological information

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects:

Inhalation: Harmful by inhalation. Material may be irritant to mucous membranes and respiratory tract.

Skin contact: The material is corrosive to skin. The possibility of allergic sensitisation should be considered.

Eye contact: The material is corrosive to eyes.

Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

Long Term Effects:

No information available for product.

Acute toxicity / Chronic toxicity:

No LD50 data available for the product.

12. Ecological information

Avoid contaminating waterways.

Ecotoxicity:

The material is harmful to aquatic organisms.

Persistence and degradability:

The product is expected to be partially or slowly biodegradable..

Mobility:

The product is sparingly soluble in water.

13. Disposal considerations

Refer to State/Territory Land Waste Management Authority.

14. Transport information

ADG/ADR/RID

UN No:	1759
Dangerous Goods Class:	8
Packing Group:	III
Hazchem Code:	2R
Emergency Response Guide No:	37

Proper Shipping Name: CORROSIVE LIQUID, N.O.S. (contains Triethylenetetramine)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), cyanides of Class 6, radioactive substances (Class 7) or food and food packaging in any quantity, however exemptions may apply. Note that material is incompatible with acids and alkalis.



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IMDG

UN No: 1759
Dangerous Goods Class: 8
Packing Group: III

Proper Shipping Name: CORROSIVE LIQUID, N.O.S. (contains Triethylenetetramine)

IATA

UN No: 1760
Dangerous Goods Class: 8
Packing Group: III

Proper Shipping Name: CORROSIVE LIQUID, N.O.S. (contains Triethylenetetramine)

15. Regulatory information

Poisons Schedule (Aust):

This material is a Scheduled Poison S5 and must be stored, maintained and used in accordance with the relevant regulations.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. Other information

Reason(s) For Issue: Revised

Material Safety Data Sheets are updated frequently. Please ensure that you have a current copy. MSDS may be obtained from the following website: www.sika.com.au

The information contained in this Safety Date Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to any use and processing.



Safety Data Sheet

According to NOHSC:2011(2003)

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Revised: 31-Oct-2007

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MSDS No: 103

CLASSIFIED AS HAZARDOUS ACCORDING TO NOHSC CRITERIA

1. Identification of the substance/preparation and company

Product:

Sikadur 32 Part B Long Pot Life

Recommended use:

Two Component Epoxy Resin Based Bonding Agent.

Manufacturer/supplier information:

Manufacturer/supplier:	Sika Australia Pty Ltd
Street/postbox:	55 Elizabeth Street
Town/city and Post Code:	WETHERILL PARK NSW 2164
Country:	AUSTRALIA
Phone:	(02) 9725 1145
Fax:	(02) 9725 3330
General information	Operations Manager

Emergency information phone: 1800 033 111

2. Composition/information on ingredients

Chemical characterization:

Modified polyamines

Hazardous ingredients:

Ingredient	CAS No	Concentration
Benzyl alcohol	100-51-6	10-30%
Triethylenetetramine	112-24-3	1- 10%
Isophoronediamine	2855-13-2	1 -10%
Aliphatic polyamine adduct		1 – 10%
Solvent naphtha	64742-94-5	1 -10%

3. Hazard identification

Hazard Category:

Xi Irritant
C Corrosive

Risk Phrase(s):

R20/22: Harmful by inhalation and if swallowed.
R34: Causes burns.
R43: May cause sensitisation by skin contact.

Safety Phrase(s)

S24/ Avoid contact with skin.
S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.
S45 In case of accident or if you feel unwell seek medical advice immediately.

4. First-aid measures

Inhalation:

Remove victim from exposure - avoid becoming a casualty. In case of possible respiratory irritation or if feeling unwell in case of prolonged exposure, obtain medical attention.



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Skin contact:

For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

Eye contact:

Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

Ingestion:

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766). Immediately rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Get to a doctor or hospital quickly.

Notes to physician:

Treat symptomatically.

5. Fire-fighting measures

Specific hazards:

Thermal decomposition or burning may release oxides of carbon, nitrogen, and other toxic gases.

Special protective precautions and equipment:

On burning may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

Suitable extinguishing media:

If material is involved in a fire use foam, dry chemical and carbon dioxide.

6. Accidental release measures

Small Spills:

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

Large spills:

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of sewers or waterways has occurred advise local emergency services.

7. Handling and storage

Handling:

Mix in a well ventilated area.
Avoid skin and eye contact and inhalation of vapour.

Storage:

Store in a cool, dry, well-ventilated place and out of direct sunlight.
Keep containers closed when not in use - check regularly for leaks.



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8. Exposure controls/personal protection

National occupational exposure limits:

No value assigned for this specific material by the NOHSC Australia.

Biological Limit Values:

As per the "National Model Regulations for the Control of Workplace Hazardous Substances [NOHSC: 1005 (1994)]" the ingredients in this material do not have a Biological Limit Allocated.

Engineering measures:

Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use with local exhaust ventilation or while wearing appropriate respirator. Keep containers closed when not in use.

Personal protection equipment:

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Wear overalls, chemical goggles and impervious gloves. Due to variations in glove construction and local conditions, the user should make an assessment of the appropriate gloves to use. Wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using. If risk of inhalation of exists, wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. Physical and chemical properties

Appearance:

Physical state: Paste
Colour: Grey
Odour: Amine odour

Data relevant to safety:

Solubility: Partly soluble in water.
Density (20 °C): 1.4 g/cm³
Flash Point (°C): 94
Auto Ignition (°C): > 350

(Typical values only - consult specification sheet)

10. Stability and reactivity

Chemical stability:

This material is thermally stable when stored and used as directed.

Conditions to avoid:

Elevated temperatures.

Incompatible Materials:

Strong acids and oxidizing agents.

Hazardous decomposition products:

Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions:

No information available.



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11. Toxicological information

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects:

Inhalation: Harmful by inhalation. Material may be irritant to mucous membranes and respiratory tract.

Skin contact: The material is corrosive to skin. The possibility of allergic sensitisation should be considered.

Eye contact: The material is corrosive to eyes.

Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

Long Term Effects:

No information available for product.

Acute toxicity / Chronic toxicity:

No LD50 data available for the product.

12. Ecological information

Avoid contaminating waterways.

Ecotoxicity:

The material is harmful to aquatic organisms.

Persistence and degradability:

The product is expected to be partially or slowly biodegradable..

Mobility:

The product is sparingly soluble in water.

13. Disposal considerations

Refer to State/Territory Land Waste Management Authority.

14. Transport information

ADG/ADR/RID

UN No:	1760
Dangerous Goods Class:	8
Packing Group:	III
Hazchem Code:	2R
Emergency Response Guide No:	37

Proper Shipping Name: CORROSIVE LIQUID, N.O.S. (contains Triethylenetetramine)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), cyanides of Class 6, radioactive substances (Class 7) or food and food packaging in any quantity, however exemptions may apply. Note that material is incompatible with acids.



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IMDG

UN No: 1760
Dangerous Goods Class: 8
Packing Group: III

Proper Shipping Name: CORROSIVE LIQUID, N.O.S. (contains Triethylenetetramine)

IATA

UN No: 1760
Dangerous Goods Class: 8
Packing Group: III

Proper Shipping Name: CORROSIVE LIQUID, N.O.S. (contains Triethylenetetramine)

15. Regulatory information

Poisons Schedule (Aust):

This material is a Scheduled Poison S5 and must be stored, maintained and used in accordance with the relevant regulations.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. Other information

Reason(s) For Issue: Revised

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